



FS Epoxy Coating

2 pack Epoxy Coating - Solvent free

TECHNICAL DATA SHEET

USES

FS Epoxy Coating is suitable for use where a hard wearing, dust free, hygienic and easy to clean floor topping is required. It is very widely used on industrial or commercial floors in laboratories, showrooms, schools, plant rooms and for the food industry.

DESCRIPTION

FS Epoxy Coating is based on a blend of Epoxy Resin and Curing Agent binder, giving a very low odour. The product is supplied as two components, the Epoxy Resin component being pigmented. FS Epoxy Coating has been formulated using fillers and giving high abrasion resistance properties.

ADVANTAGES

- 1. Solvent Free giving a low odour system suitable for use in food industries.
- 2. Hygienic provides easy to clean, dust free surfaces.
- 3. Good Chemical resistance.
- 4. Choice of colour range.
- 5. Hard wearing, good abrasion resistance, withstands foot and light vehicular traffic.

TECHNICAL DATA

Usable time (1.0kg mix) at 20°C 30 minutes

Minimum application temperature 5°C

24 hours Initial cure (foot traffic)

Full Cure (chemical resistance, Mechanical properties) -7 days

Shelf life 12 months Storage temperature - $5^{\circ}\text{C} - 35^{\circ}\text{C}$

Mixed S.G. @ 20°C together)

1.20 – 1.25 (Resin & Curing Agent mixed

CHEMICAL RESISTANCE

FS Epoxy Coating is resistant to a very wide range of chemicals, but we recommend that any specific chemical resistance properties should be cleared with our Technical Department before use.

COLOUR RANGE

FS Epoxy Coating is available in a wide range of colours.

Non–standard colours are available for an extra charge of between 5 – 20%.

SURFACE PREPARATION

New concrete should be at least 21 – 28 days old or the moisture less than 5%.

The substrate should be clean, free from laitance, oil, grease or other agents, which may impair adhesion.

Techniques should include one or more of the following, depending on how contaminated the substrate is: light mechanical grinding – blasting – grinding - degreasing or acid etching.

<u>APPLICATION</u>

Apply by brush or roller; re-coating should take place as soon as possible to achieve good intercoat adhesion properties, preferably on the following day. If more than one day elapses between coats, abrade the surface lightly before re-coating.

<u>MIXING</u>

Add the full contents of Curing Agent Component B to the contents of Epoxy Resin Component A and mix thoroughly until an even colour is obtained.

COVERAGE

A 5.0kg unit of **FS Epoxy Coating** will cover approximately 20 - 25m2 per unit per coat.

Please note: Coverage rates will depend on the porosity and profile of the substrate. Very light colours and pastel shades may require extra coats.

CLEANING

FS Tool Cleaning Solvent should be used – do not use on hands.

HEALTH & SAFETY

It is recommended that barrier creams, gloves and protective clothing be used when using FS Epoxy Coating, FS Epoxy Primer and FS Tool Cleaning Solvent.

If eyes are affected wash with copious amounts of cold water and seek medical advice. For hands, wash with soap and water.

For full details see separate Health & Safety Data Sheet.

OTHER INFORMATION

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